

# Certificate

**in accordance with EN 17460 Railway applications –  
Adhesive bonding of rail vehicles and their components**

The Company **Hörmann Vehicle Engineering GmbH**  
with production site in **Aue 23-27**  
**DE-09112 Chemnitz**

has been certified in accordance with EN 17460:2022-07 for the following area of validity:

**Product design Class A1**  
**Process design Class A1**  
**Subcontracting Class A1**

**Scope of validity**

Main function of the bonded joints: D, F, S, L  
Pre-treatment methods: -  
Production methods: -  
Test methods: -  
Degree of mechanization: -

Responsible ABC: Mr. Peter Köhler, born 13.09.1964 / EAE  
ABC with equal rights: Mr. Lucas Hofmann, born 08.12.1989 / EAE  
ABC with not equal rights: Mr. Marcel Trost, born 22.09.1986 / EAS  
Mr. Toni Kreßner, born 09.06.1983

Remarks: This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.

Certificate No.: TC-K/17460/A1/F2-1/2024/686

Validity: 2024 February 28<sup>th</sup> – 2027 March 25<sup>th</sup>

Issued on: 2024 February 28<sup>th</sup>

Changed on: 2024 May 03<sup>rd</sup>



Thomas Richter, Head of the Certification Body

## Remarks

The sub-contracting is limited to the process steps of product design and process design.

## General Regulations

The new application has to be submitted to the certification body at least two months before the certificate expires if the suitability of the user-company shall be certificated furthermore.

## Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under „Main function“, „Pre-treatment methods“, „Production methods“, „Test methods“ and „Degree of mechanisation“. The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

## Withdrawal of the certification

The certification body can withdraw certification if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body.